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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO
10/605,087	09/08/2003	Rama Divakaruni	FIS920030007	2086
32074	7590 04/05/2005		EXAMINER	
INTERNATIONAL BUSINESS MACHINES CORPORATION DEPT. 18G BLDG. 300-482 2070 ROUTE 52 HOPEWELL JUNCTION, NY 12533			THOMAS, TONIAE M	
			ART UNIT	PAPER NUMBER
			2822	
			DATE MAILED: 04/05/2005	

Please find below and/or attached an Office communication concerning this application or proceeding.

			H'P				
		Application No.	Applicant(s)				
Office Action Summary		10/605,087	DIVAKARUNI ET AL.				
		Examiner	Art Unit				
		Toniae M. Thomas	2822				
Period f	The MAILING DATE of this communication app or Reply	pears on the cover sheet with the	correspondence address				
THE - Exte after - If the - If NO - Failt Any	HORTENED STATUTORY PERIOD FOR REPL' MAILING DATE OF THIS COMMUNICATION. ensions of time may be available under the provisions of 37 CFR 1.1: r SIX (6) MONTHS from the mailing date of this communication. e period for reply specified above is less than thirty (30) days, a reply operiod for reply is specified above, the maximum statutory period y ure to reply within the set or extended period for reply will, by statute reply received by the Office later than three months after the mailing ned patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a reply be ti y within the statutory minimum of thirty (30) da will apply and will expire SIX (6) MONTHS fron , cause the application to become ABANDON	mely filed ys will be considered timely. the mailing date of this communication. ED (35 U.S.C. § 133).				
Status			·				
1)⊠	Responsive to communication(s) filed on 07 Ja	anuary 2005.					
2a)⊠							
3)[Since this application is in condition for allowance except for formal matters, prosecution as to the merits is						
	closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213.						
Disposit	tion of Claims						
· 4)⊠	☑ Claim(s) <u>1-17</u> is/are pending in the application.						
	4a) Of the above claim(s) <u>14-17</u> is/are withdrawn from consideration.						
5)[Claim(s) is/are allowed.						
6)⊠	•						
7)	Claim(s) is/are objected to.						
8)□							
Applicat	ion Papers						
9)□	The specification is objected to by the Examine	er.					
10)🖂	☑ The drawing(s) filed on <u>08 September 2003</u> is/are: a)☑ accepted or b)☐ objected to by the Examiner.						
	Applicant may not request that any objection to the						
	Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).						
11)	The oath or declaration is objected to by the Ex	caminer. Note the attached Office	Action or form PTO-152.				
Priority (under 35 U.S.C. § 119						
	Acknowledgment is made of a claim for foreign ☐ All b)☐ Some * c)☐ None of: 1.☐ Certified copies of the priority documents)-(d) or (f).				
	2. Certified copies of the priority documents	s have been received in Applicat	ion No				
	3. Copies of the certified copies of the prior	rity documents have been receive	ed in this National Stage				
	application from the International Bureau						
* (See the attached detailed Office action for a list	of the certified copies not receive	ed.				
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Attachmen ₁∖ □ Notic	• •	л п	(270 440)				
	e of References Cited (PTO-892) of Oraftsperson's Patent Drawing Review (PTO-948)	4) ∐ Interview Summary Paper No(s)/Mail D					
3) 🔲 Infori	mation Disclosure Statement(s) (PTO-1449 or PTO/SB/08) or No(s)/Mail Date		Patent Application (PTO-152)				

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DETAILED ACTION

1. This action is an official response to the amendment filed on 07 January 2005. Currently, claims 1-8 and 13-17 are pending. Claims 14-17 have been withdrawn from further consideration as being drawn to a nonelected invention.

Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 2. Claims 1-8 and 13 are rejected under 35 U.S.C. 102(b) as being anticipated by Radens et al. (US 6,437,388 B1).

The Radens et al. Patent (Radens) discloses a method of forming an array of DRAM cells (figs. 3-13 and accompanying text). The method comprises the following steps: forming trench capacitors in a first set of trenches 12 in a semiconductor substrate 14, wherein each capacitor comprises a buried plate 16, a capacitor dielectric 17, a collar 18, and a storage node 20 (fig. 3 and col. 4, line 63 – col. 5, line 7); forming vertical transistors above the trench capacitors in the first set of trenches, the vertical transistors having a transistor body region at a body depth, wherein each of the vertical transistors comprises a gate oxide layer 30 and a gate conductor 28 (fig. 3 and col. 5, lines

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14-22), and wherein the capacitors and vertical transistors are connected by a set of buried straps 24 formed at a strap depth in a layer of the substrate (fig. 2); forming a second set of trenches in the substrate, the second set of trenches being disposed between members of the first set of trenches (fig. 5 and col. 6, lines 3-9), the second set of trenches having an insulating liner 44 at the strap depth (figs. 6, 7, and col. 6, lines 14-21), whereby potential paths between adjacent buried straps in the first set of trenches are blocked from forming; nitriding the interior surface of the second set of trenches, such that conduction is not hindered above the insulating liner 44 and at the body depth above the strap depth (fig. 7 and col. 6, lines 40-44); and the second set of trenches contain a vertical conductive path 42 connecting body regions in the substrate 14 at a level above the strap 24 depth and bias regions in the substrate at a level below the strap 24 depth (fig. 5 and col. 6, lines 3-9).

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The second trenches are etched within upper and lower regions of a well 40, such that the upper and lower regions of the well are connected by a conductive path 42 (fig. 5). The well 40 is formed prior to the formation of the second set of trenches (fig. 4 and col. 5, lines 42-47).

The liner 44 is formed on the interior surfaces of second set of trenches, and etched on the bottom surface of the second set of trenches, so that the

¹ The out diffusion regions 62 shown in fig. 8 clearly show that the nitriding of the interior surface of the second trenches does not hinder conduction above the insulating liner 44 and at the transistor body depth above the depth of the strap 24 (fig. 8 and col. 6, lines 63-65).

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conductive path extends to the substrate through the bottom surface (fig. 6 and col. 6, lines 22-25).

Each of the second set of trenches is filled with a conductive material 48 (fig. 6 and col. 6, lines 24-28). Subsequently, the conductive material is diffused into the substrate at region 50 (fig. 6 and col. 6, lines 29-33).

The each of the second set of trenches is formed with a transverse dimension that is the minimum distance permitted by lithography (figs. 4, 5, col. 5, lines 57-61, and col. 6, lines 3-7).

Response to Arguments

3. Applicant's arguments filed 07 January 2005 with respect to amended claim 1 have been fully considered, but are not persuasive. The Applicant argues that:

"the combination of Radens and Hodges does not meet or suggest the clams as amended."

Claim 1 has been amended to recite the limitation "nitriding the interior surface of the second set of trenches, such that conduction is not hindered above the insulating liner and at the body depth above the strap depth." As explained above, Radens discloses this limitation (see fig. 7 and col. 6, lines 40-44). The out diffusion regions 62 shown in fig. 8 clearly show that the nitriding of the interior surface of the second trenches does not hinder conduction above the insulating liner 44 and at the transistor body depth above the depth of the strap 24. Thus, claim 1 stands rejected under 35 USC 102(b) as being anticipated by Radens.

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Conclusion

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4. **THIS ACTION IS MADE FINAL.** Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Toniae M. Thomas whose telephone number is (571) 272-1846. The examiner can normally be reached on Monday-Thursday from 8:30 a.m. to 5:30 p.m.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Amir Zarabian can be reached on (571) 272-1852. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

 \mathtt{TMT}

02 April 2005

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Mary Wilczewski Primary Examiner